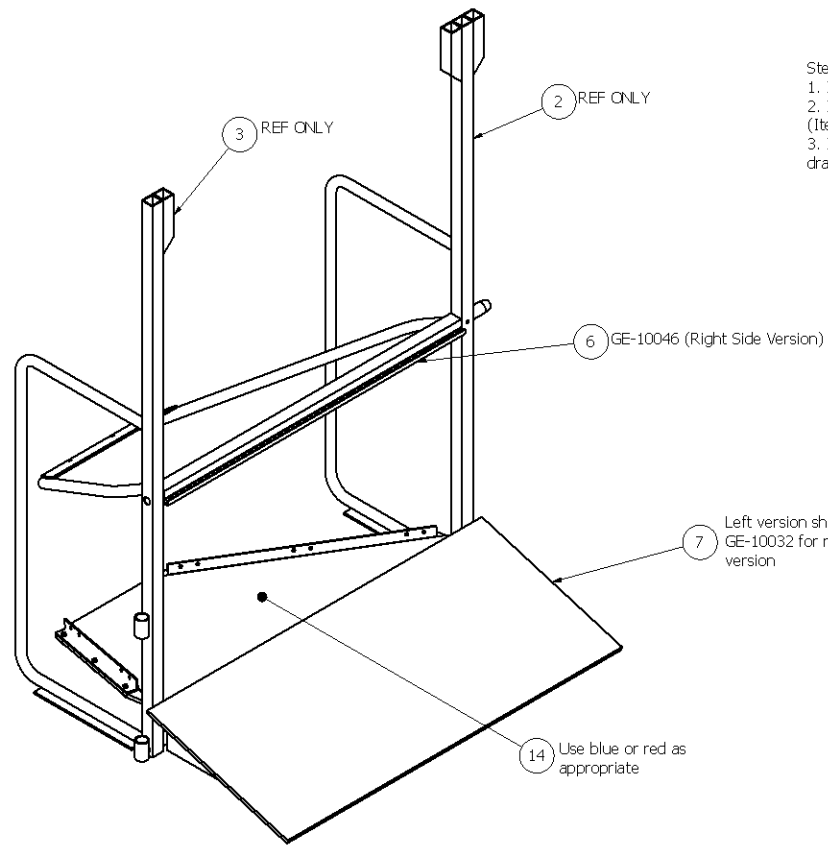


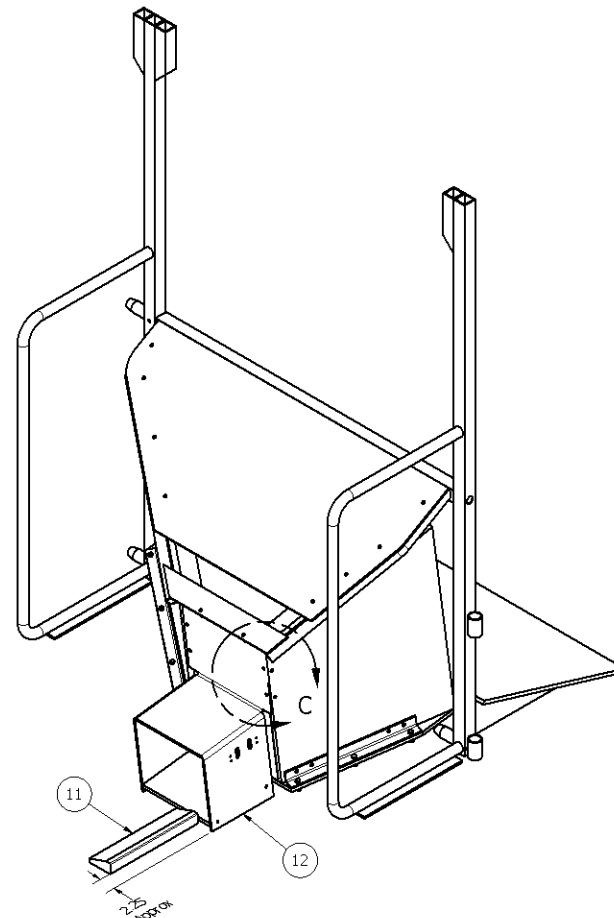
Notes:

- 1. All views shown are left side version. See individual notes for right hand version differences.
- 2. Goal should be colored red or blue as appropriate.

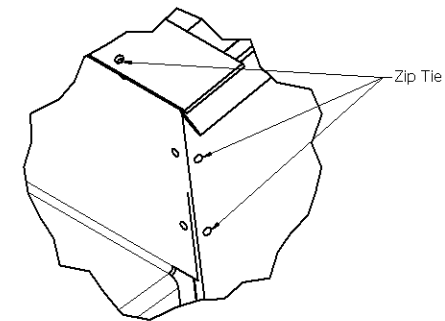
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2F-101	2006 Ball Corral
2	REF ONLY	FE-00001	Driver's Station Support Assy
3	REF ONLY	FE-00002	Corner Support, Left and Right
4	1	GE-10024	Small Padding, Goal
5	1	GE-10025	Large Padding, Goal
6	1	GE-10031	Goal Frame - Left
7	1	GE-10032	Goal Ramp Assembly
8	1	GE-10035	Large Side, Goal
9	1	GE-10036	Small Side, Goal
10	1	GE-10037	Top Plastic, Goal
11	1	GE-10038	Ball Diverter, Goal
12	1	GE-10039	Goal Sensor Box Assembly
13	1	GE-10040	Angle Ramp, Goal
14	1	GE-10057	Front Ramp Plastic, Goal
15	4	HW-00050	Retainer pin 1/4" x 1-3/8" long (McMaster-Carr #: 98416A011)
16	1	GE-10062	Chain Assembly
DRAWN Derek Foster		1/4/2010	
CHECKED			
UNLESS OTHERWISE SPECIFIED		<div><div>FIRST</div><div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div></div>	
TOLERANCES: (INCHES)			
FRAC.	TITLE		
	Goal, Assembly		
.00	+/- .01	SIZE	DWG NO
.000	+/- .005	D	GE-10061
ANGULAR	+/- .25 Deg.	SCALE	REV
		SHEET 1 of 2	



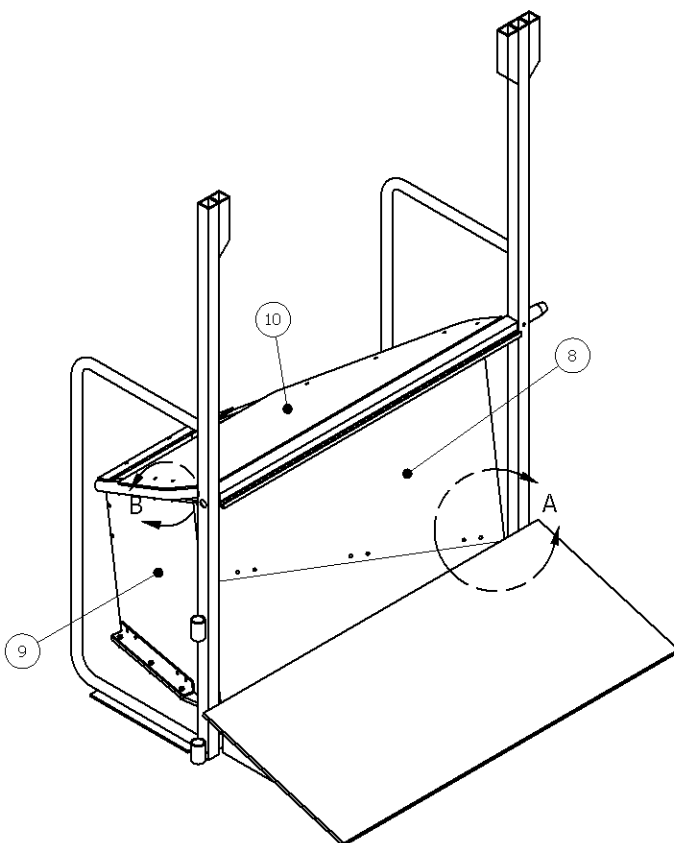
- Step 1 - Assembly Notes:
1. Item 6 will be hanging loosely at this time.
 2. Item 7 should be placed so that the ramp edge is against field uprights (Items 2 and 3).
 3. Item 14 is held to Item 7 on the leading edge by 1" velcro (see part drawings).



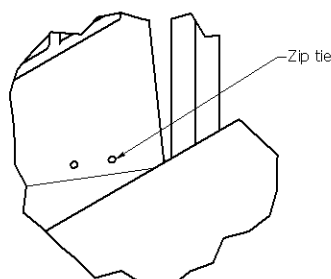
- Step 3 - Assembly Notes:
1. Item 12 should be red or blue as appropriate
 2. Item 12 should be zip tied to Items 6, 8 and 9, six place total.
 3. Item 11 should be attached to carpet using hook velcro. Position as indicated.



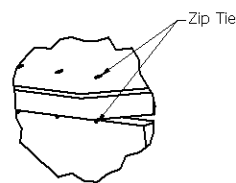
DETAIL C
SCALE 1/4



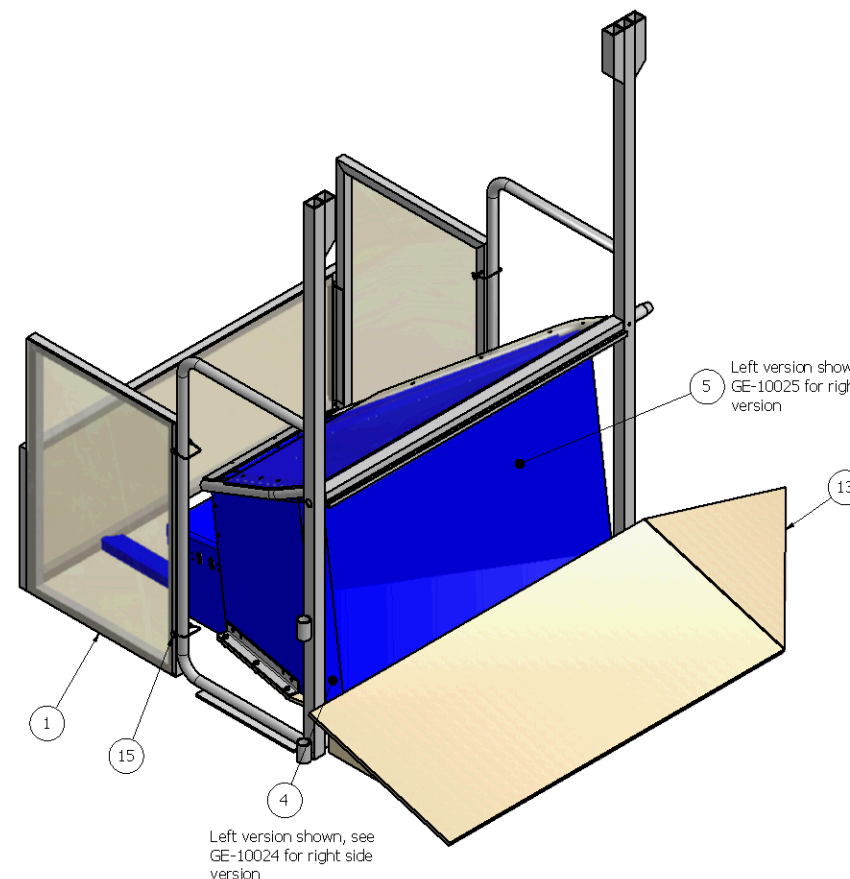
- Step 2 - Assembly Notes:
1. Items 8 and 9 should be zip tied to Item 7 (aluminum angle), 5 places total.
 2. Zip tie Items 8, 9 and 10 so that the zip tie wraps around Item 6 as well, 8 places total.
 3. Items 8 and 9 should be red or blue as appropriate.



DETAIL A
SCALE 1/5



DETAIL B
SCALE 1/5



- Step 4 - Assembly Notes:
1. Items 4 and 5 should be red or blue as appropriate
 2. Item 1 will be attached to Items 2 and 3 using Item 15. Four places total.
 3. Item 13 will be held in place by velcro. Line up edges to Item 7 and End Panel wall (not shown).
 4. Items 4 and 5 will attach to Items 8 and 9 by velcro per drawings GE-10024 and GE-10025.

DRAWN Derek Foster	1/4/2010	FIRST 200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907		
CHECKED				
UNLESS OTHERWISE SPECIFIED		TITLE Goal, Assembly		
TOLERANCES: (INCHES)		SIZE D	DWG NO GE-10061	REV
FRAC.	+/- 1/32	SCALE		
.00	+/- .01			
.000	+/- .005			
ANGULAR	+/- .25 Deg.			